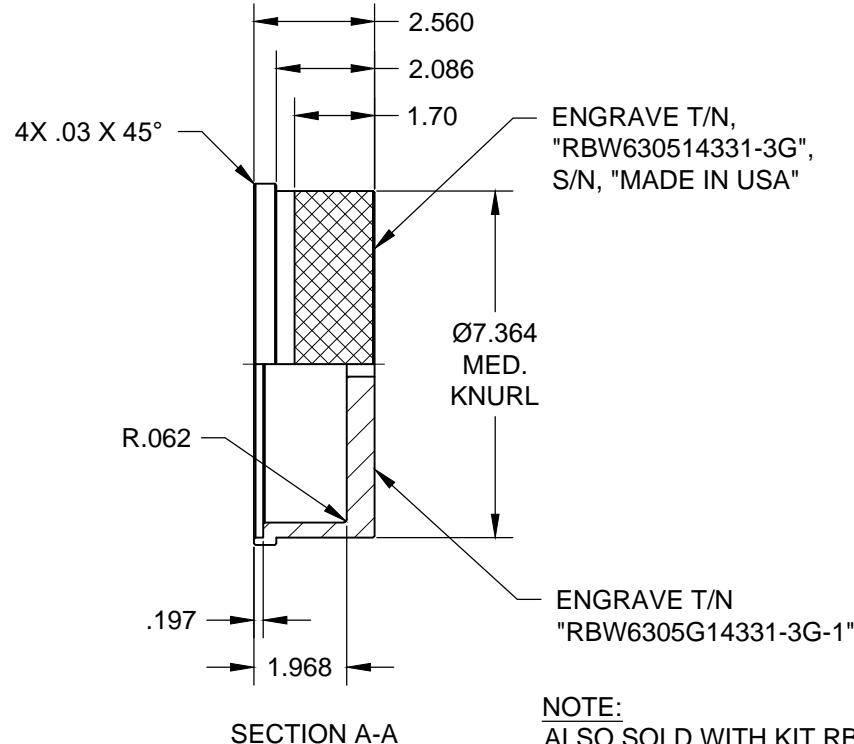
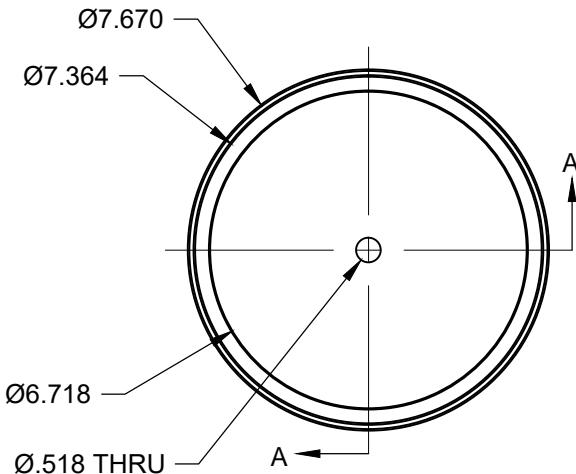


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REV	DESCRIPTION	REVISIONS		
		DATE	INITIAL	APPROVED
A	CH'D -1 ENGRAVE NOTES, CH'D TITLE FROM DRIVE QUILL SEAL GUIDE PER R.W. CH'D -3 ENGRAVE NOTE PER R.W.	5/6/11	RJC	RW
B	CH'D TOOL NAME WAS UPPER MODULE LIP SEAL INSTALLER IS TOOL, UPPER MODULE LIP SEAL INSTALLER TO MATCH PARTS MANUAL.	11/1/13	RJC	RW
1	-1 CH'D DIM WAS 1.800 IS 1.70. -3 CH'D DIM WAS Ø8.250 IS (Ø8.250). CH'D TOLERANCE ON NON-CRITICAL PARTS.	5/13/14	DPD	GE



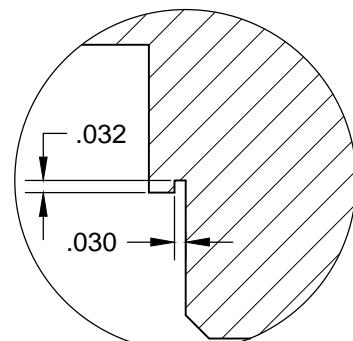
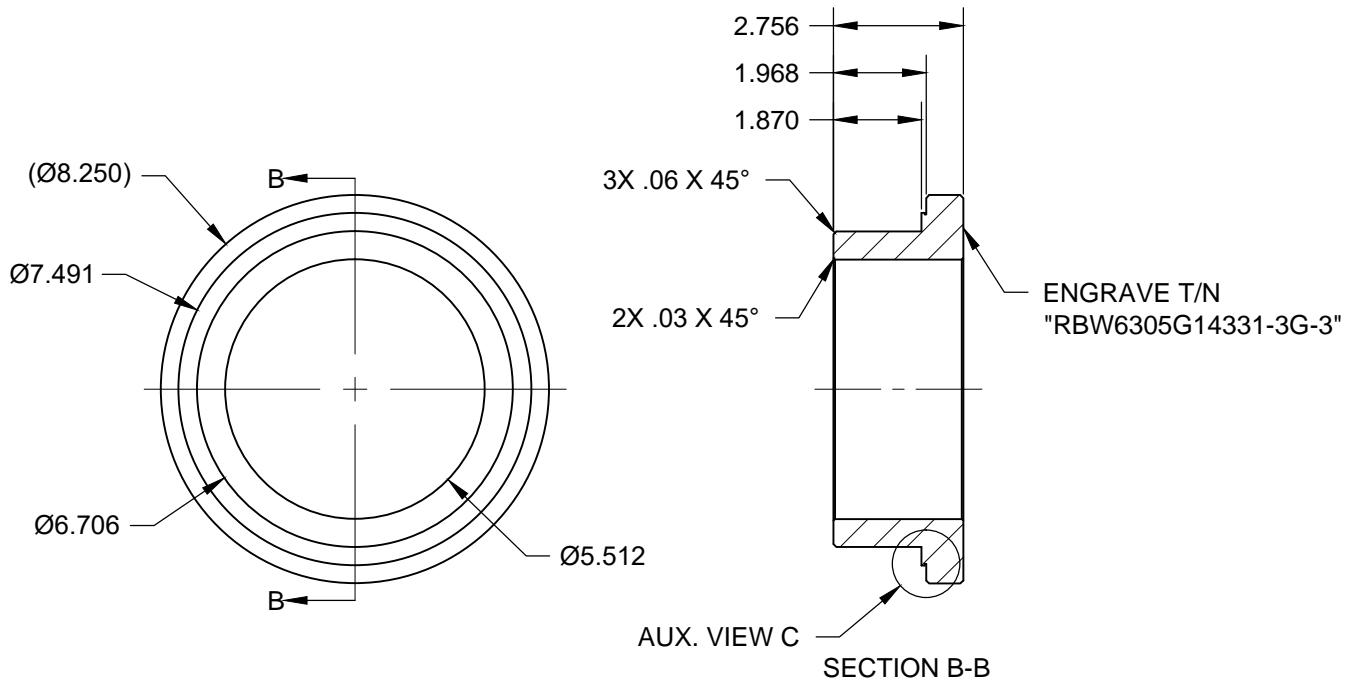
NOTE:
ALSO SOLD WITH KIT RBW6305G01531-3G,
BOX ONE RBW6305G19631-3G.

ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg.
			-1	1	TOP	6061	Ø7-3/4 x 2-13/16	1
			-3	1	BASE	6061	Ø8-1/4 x 2-7/8	2
ASSY #								

RED BARN MACHINE	
TITLE TOOL, UPPER MODULE LIP SEAL INSTALLER	
DWG NO. RBW6305G14331-3G REV 1	
UNLESS OTHERWISE SPECIFIED DRAWN BY: CLOUGH	
DIMENSIONS ARE IN INCHES APPROVED	
TOLERANCES ON: METRIC REF.	
DECIMALS .XXX ± .005 .Xmm ± .1mm	
.XX ± .01 FRACTIONS ± 1/32	
.X ± .1 ANGLES ± 5°	
HEAT TREAT	
FINISH CLEAR AND DIZE	
SPEC MIL-A-8625F, TYPE II, CLASS I	
USED ON MODEL	
AW139	
SCALE 1:4	DATE 2-4-11
SHEET 1 of 2	

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REV			DESCRIPTION		DATE	INITIAL	APPROVED
A	CH'D	-3	ENGRAVE NOTE PER R.W.		5/6/11	RJC	RW
1	-3	CH'D	DIM WAS Ø8.250 IS (Ø8.250).		5/13/14	DPD	GE



-3

BASE

RB RED BARN MACHINE	
TITLE	TOOL, UPPER MODULE LIP
SEAL INSTALLER	
DWG NO.	RBW6305G14331-3G-3
REV	1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DRAWN BY: CLOUGH
TOLERANCES ON: DECIMALS METRIC REF. .XXX ± .005 .Xmm ± .1mm	APPROVED: <i>D. Weil</i>
.XX ± .01 FRACTIONS ± 1/32	HEAT TREAT
.X ± .1 ANGLES ± 5°	FINISH CLEAR AND DIZINE
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR. .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SPEC MIL-A-8625F, TYPE II, CLASS I USED ON MODEL AW139
SCALE	1:4
DATE	2-4-11
SHEET	2 of 2